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Building Your Own Long-Range AR-10 Can **Reap Huge Benefits**

R.A.S.S. The acronym for Breathe, Relax, Aim, Stop and Squeeze was beat into our brainhousing groups mercilessly as young Marinesmarksmanship being important and all. This advice continues to help me today

plinking early. My father gave me my first rifle at age 10; I still have it. My mother also has always been handy on the trigger so I grew up with some solid civilian coaching that bode well when I decided to dial up my trigger time in the Marine Corps. Over nearly eight years of service, I had grown pretty fond of standard issue gas-impingement semi-auto rifles and the battle-proven 1911 platform; before then my experiences had

own and love running precision bolt guns, too, the opinion using, or should be left to such systems, is one I don't buy. I've seen some pretty amazing shots with gas guns, even with many that won't break your bank; of course, the sucker's Whether you're into gas guns or bolt actions, the right

combination of equipment and shooter is a given if you're looking to go long. That said, I spent countless hours combing through semi-auto systems I thought would or could consistently ring steel out to 1,000 and beyond. My search turned up some impressive rigs, but pricing was an issue, especially considering what I was after: a solid mix of lightweight hunting and long-range precision-a jack of all trades with only one exception-no compromises. Let's face it, if you're paying top dollar, you want it your way ... at least until you find a system better than one you can dream up on

DREAM FULFILLED

I set out to build an AR-10 6.5 Creedmoor system my way—the way I wanted it. My search was pretty aggressive, but after a few days, my jack-of-all-trades dream turned into an action plan. It took weeks for everything to come in, but as my pop used to say. "The juice is worth the

squeeze.

Along with some carefully selected parts, I brought in some new AR building tools from Real Avid to make a few (normally frustrating) aspects of the build a bit less of a pain. Smart move, to be sure; builds are about to get a whole lot easier, and I'm exited to see what they've got palanned for the workbeech in future innovations.

STARTING THE BUILD

The long hunt for the right foundation ended when I caught a glimpse of Grey Ghost Precision's Grim billet AR-10 receiver set and handgased. GGP's reputation for premium quality components was not lost on me, and the Grim's robust, lightweight, yet balanced 7075-7651 billet construction assured me it was the right robos of first state for the build.

SHOPE RECENSE | String

battle-worn beonze Cerakote. Don't let GGP fool you; their Cerakote work is pristine. The body for this project turned out better than I could have ever honed.

To keep weight down, I headed straight for carbon fiber-varapped harries and ran into a newcomer... IBSF Barrels. It's hard not to notice these aggressively designed barries moving into the carbon fiber bandscape, but, in true cone of these is not like the others faithloss, it is not to varapped at all Kooghly only Species of the carbon jacketing actually makes contact with the 416R states set the barrel, and the combination is loaded under tression to not only improves tilliness but to increase silliness

as the barrel warms.

Barrel production mastered in the company's
short life, less than a year in business, has resulted
in head-turning, match-grade performance.

While SES guarantees sub 15-MOA performance
hot or cold. I believe these barrels are consistently
canable of much better.

While carbon-fiber-wrapped-barrels have had a checkered past when it comes to warming and delamination, BSF's carbon jacketing eliminates this problem with an array of elongated slow. The slots and the lacket's air-foil effect result in



"I've nearly run the gamut on stocks, or so it seems, but I've become a big fan of the Command Arms Accessories (CAA) Sniper Stock."

ridiculously fast heat dissipation. Even after full magazine dumps, the barrel can still be grabbed burehanded. The perfect match-grade barrel storm for ARst Maybe, either way, it appeared to do what I wainted. It was exceptionally badass and the owner, Auron Painten, not only knows his tutf, the goty passionate about zero tolerance for defects. Good in my book.

I capped my BSF barrel with a ZRODelta Gen 2 Cowl Induction muzzle brake. I've used a couple of Gen 1 brakes

over the past year, most recently on a Bergara B-14 BMP 6.5 Creedmoor that won my heart, and I love it to no end. The level of mitigated recoil and muzzle rise the Gen 1 delivers has been exceptionally impressive. Seriously, a five-year-old would have no problem jumping on that Bergara for some trigger time. The Gen 2 earms its title as uptile a successor.

During my first shooting experience, recoil and muzzle rise seemed comparable to the Bergara, even though this rig is quite a bit lighter. I made a call to Clint Walker about it afterward and confirmed my suspicion. The Gen 2 is averaging a 12-percent reduction in recoil, and the ports are

angled up to better suppress rise—a win-win. Fve nearly run the gamut on stocks, or so it seems, but I've become a big fan of the Command Arms Accessories (CAA) Sniper Stock. I used this stock on a 6.5 Grendel build and love it. As the name implies, CAA had precision shooting in mind for this model.



The rifle features a ZRODelta Gen 2 Cowl Induction muzzle brake.

The stock's micro-adjustable comb height and length of pull make it a perfect for jost about everybody and the rock-solid folding, telescoping monopod has been my squeeze bag's west inglimmer. While it so theyever it is not been yor bulky either—I'll go with midweight. Everything I look for on a stock finally came together, and I'm looking forward to using it on future bulky or the properties.

TRIGGER TIME

When it comes to triggers, I've worked with many and keep conning tack to Timmey. Veused them for years and currently run Timmey 510s in my McRees Gi0 and two BiX10s, as well as an AR Cabris Eliste and several AR-10/AR-15 Competition models. If it airly broke don't fix it. I like the feet, travel and crisp break. Timney triggers offer. While the 510s in my McRees Precision

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NiB-X coated

bolt carrier

GEOLID.

GREY GHOST PRECISION the WMD Guns

www.GrevGhastPrecision.com

RSF RARRELS

www.BSFBarrels.com

ZPODELTA

www.ZRODelta.com COMMAND ARMS ACCESSORIES

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TIMNEY TRIGGERS

www.TimneyTriggers.com

WMD GUNS

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WHITE OAK ARMAMENT

www.WhiteOakArmament.com

BROWNELLS

www.Brownells.com

SIGHTMARK

www.SightMark.com

HEXMAG

www.HexMag.com

bolt-guns run about 2.2 pounds and the AR Calvin Elite is fixed at just 1.5 pounds, my AR-10 and AR-15 competition models break pretty

consistently at an ultra-comfortable 3.3 pounds. The trigger on this build actually breaks lighter than previous models at 2 pounds 10 ounces. according to an average of 15 pulls on my gauge.

ROLL CARRIER

Like a number of other past build projects. I stuck with a WMD Guns NiB-X coated bolt carrier group. Call me a lovalist? Maybe, but I've burned countless rounds and have never seen any measure of concerning wear with WMD's BCGs. Their parts have been bulletproof and reliable in my systems so, like Timney. I happily stay the course. There's a lot to be said for consistent performance ... and my inability to break something.

If you haven't built an AR-10, especially a 6.5 Creedmoor with a 22-inch barrel, you haven't experienced the brutal task of finding a gas system. BSF Barrels, and a number of others, require a +2 gas system for this type of setup. Good luck finding one! Good thing you have a my who's been there, done that

"Barrel production mastered in the company's short life ... has resulted in head-turning, match-grade performance."

The buttstock is

in terms of length

along with being

adapters are also

Let me make it easy for you-White Oak Armament. In fact, White Oak Armament was the only place I found offering a "rifle +2" gas tube after several hours of searching in fact. I even made a few calls. Fortunately, not only is White Oak Armory one of the few actually carrying this special-sized tube, their parts are top notch ... and a perfect fit for this build. Remember, no compromises!

BROWNELLS STEPS UP

Once again, Brownells turned into my home away from home for all things ancillary. One of the benefits I realized later while investigating buffer systems was that in researchine various buffer weights and spring tensions/coil counts I could take a look at nearly all my options in one place. When I mistakenly ordered a buffer assembly

with 3.5-inch buffer, they quickly replaced it for the 2.5-inch part I needed for my carbine-length tube. Building a precision AR-10 can be a bit tricky, especially when it comes to the buffer assembly and gas system. Do your homework, While at Brownells, I also went with a Radian Raptor ambi charging handle.

Maybe it's just me, but settling in behind a new build aheavs has me a little on edge, even AR platform rifles built modularly. Like you, I have an affinity for long-range shooting and mounted a Sightmark Pinnacle 5-30x50 TMD First Focal Plane Riflescope on a ZRODelta M4 DLOC scope base. The combination has routinely delivered rock solid stability and a razor-sharp edge-to-edge clarity, even at 30x.



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It's the same system I run on my precision bolt

After quickly boresighting at close range to ensure I was on paper. I settled behind the rifle, established a solid cheek-weld and natural point of aim, breathed, relaxed, paused and squeezed. The 10s report shattered an otherwise cerily

The shot was roughly 6 inches high and a couple more right. With the first shot under my belt I was much more relaxed. Within a few rounds I was center punching and easily established a sub-19 MOA five-shot group using Hormady's 123-gr Black ELD Match ammo.

At 200, the rifle turned in sub-19 MOA

The author is running a Sightmark Pinnacle 5-30x50 v TMD First Focal Plane Riffescore.

to 1,000 yards on a chilly and overcast yet still afternoon. I would have taken it further, but the weather conditions were such that I could not see well enough beyond 1,000 yards to establish what I felt would have been a fair measure of the capabilities of either the rille or the dude lined up behind it, although the Tiple C Shooting. Ranne does boast four 2,000 or all lanes—it's a

My trigger time on this rifle was almost euphoris. I generally get excited anytime I can get on a trigger, but shooting a rifle I built specifically on the premise of 'no compromises' took my gas gun experience to new heights. The Timmey Competition Trigger broke cleanly with consistent weight. The BSF Burtle berformed as promised, actually better—ringing 1,000-yard steel consistently with 1-MOA accuracy—is quite respectable and this setup performed a far sight better.

recognizable attributes of my first experience on this AR-10 were the unshakable stability of the Spings Stock and Einsfield Stoomshold bined to

keep me relaxed and on target. The benefit of a micro-adjustable monopod over a squeeze bag is undeniable and worthy of consideration for any project or upgrade.

2 CI brake's mitigation of both recoil and muzz rise. A Girl Scout or Cub Scout would have no problem sending rounds down range and let's face it, tracking a bullet blazing a trail never gets old. Unfortunately, a series of compromises, ever on high-priced ritles and first-focal-plane optics, often leaves you guessing or relying heavily on a spotter.

THE FINAL SHOT

The takeneys undrught into sound is this. If you're planning on dropping your giant stack of greenbacks on a production rifle, consider building your own. Sure, there are some amazing systems to be had, but why not take the leap and challenge yoursel?

Get your rifle your way ... and you might even

shave off a few bucks. SJ

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